



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3672-3**Job Sheet 192371****Part No:** D3672-3**Job Qty:** 500 pcs**Part Name:** Washer, Phenolic**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/22/19**Job Tracking No:****Due Date:** 4/24/19**Created By:** Chantal Lavoie**Type:** Stock**Description:****Note:** DWG REV D IPP Rev:A New Issue 07-09-09 JLM Verified By:EC IPP Rev:B ECN 1056 07-11-13 DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	500 pcs	4/24/19	4/24/19	0.00	0.00	Purchasing - 1		APR 26 2019
							Purchasing - 2		
							Purchasing - 3		
110	Packaging 2-1 - Receive - B4B	500 pcs	4/24/19	4/24/19	0.00	0.00	Packaging 2 - 1 - B4B		APR 26 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

**Container No:** S175816**Part:** D3672-3**Job No:** 192371**Serial No/Batch:** S175816**Revision:** D**Inspector:****Exp Date:****Instructions:** Various STC's**Date:** 04/26/19

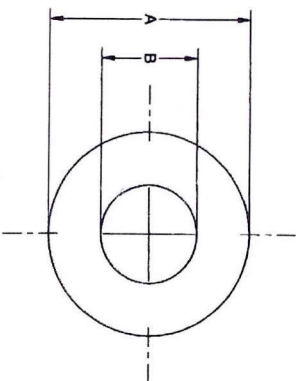
					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	500 pcs	4/24/19	0.00 0.00	QC 6 - 9	MAY 03 2019 40 9-89
					QC 6 - 68	
					QC 6 - 61	
130	Packaging 3-1 - Stock - B4B	500 pcs	4/24/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 -	

				B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC MAY 03 2019 5104
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	500 pcs	4/24/19	0.00 0.00	QC 21 - SA - 21	DAS
				QC 21 - SA - 70	21 MAY 03 2019
				QC 21 - SA - 53	2-03
Part Op 100 - (Purchasing) Issue P/O: _____ Purchase Part Number: MM .500 OD X .267 ID X.031 +/- .002 Descriptions: 110 - (Receive & Inspect for Damage & Mat'l Certs) Ensure certificate of conformity is attached 120 - (QC6- All purchased or subcontracted products) 130 - (Identify as per dwg & Stock Location: _____) LOCATION : FP001 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D3672-3P	Washer	500 pcs (1 ea)	100-Purchasing	5175813	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Purchasing	D3672-3P	500	0	0	
Part Specifications					
Specifications could not be found.					

Plex 3/22/19 7:38 AM dart.lavoie.chantal

SPECIFICATION CONTROL DRAWING

DART PIN	A (IN)	B (IN)	T (IN)	SUPPLIER P/N	REPLACES
D3672-1	0.437	0.210	0.031	MM.437OD X .210ID X .031 PHENOLIC FLAT WASHER	NAS1515H3L
D3672-3	0.500	0.267	0.031	MM.500OD X .267ID X .031 PHENOLIC FLAT WASHER	NAS1515H4L
D3672-5	0.562	0.326	0.063	MM.562OD X .326ID X .062 PHENOLIC FLAT WASHER	NAS1515H5
D3672-7	0.562	0.328	0.031	MM.562OD X .328ID X .031 PHENOLIC FLAT WASHER	NAS1515H6L
D3672-9	0.625	0.390	0.031	MM.625OD X .390ID X .031 PHENOLIC FLAT WASHER	NAS1515H6L
D3672-11	0.750	0.453	0.031	MM.750OD X .453ID X .031 PHENOLIC FLAT WASHER	NAS1515H7L
D3672-13	0.875	0.515	0.031	MM.875OD X .515ID X .031 PHENOLIC FLAT WASHER	NAS1515H8L
D3672-15	0.437	0.210	0.063	MM.437OD X .210ID X .063 PHENOLIC FLAT WASHER	NAS1515H3
D3672-17	0.500	0.267	0.063	MM.500OD X .267ID X .063 PHENOLIC FLAT WASHER	NAS1515H4
D3672-19	0.675	0.515	0.063	MM.675OD X .515ID X .063 PHENOLIC FLAT WASHER	NAS1515H8



D3672-X PHENOLIC WASHER

- NOTES:
- 1) MATERIAL: PHENOLIC. PURCHASE HASKINS INDUSTRIAL INC. PIN PER TABLE (IN QUANTITIES OF 1000)
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSL 018 UNLESS OTHERWISE NOTED
 - 4) UNFINISHED EDGES: UNLESS OTHERWISE NOTED
 - 5) BREAK: SHARP EDGES 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: LESS THAN 0.01 lbs

RELEASED

2016 JUN 22
ECU/KC-661

APPROVED

D	ADD -15-17-18	MB	16.05.26
C	REDRAW, ADD -13 (ZV AB-1), PAR 06-038	CP	09.11.04
B	ADD -57-79-11	DC	07.10.09
A	NEW ISSUE	DC	07.08.28
REV.		BY	DATE
DESIGN			
DRAWN	ML		
CHECKED	ALIS		
MFG. APPR.	DD		
APPROVED	WM		
DE APPR.	DS		
DATE	16.05.26		

COMPONENT © 2007 BY DART AEROSPACE LTD.
ALL RIGHTS RESERVED. THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD. AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO. D3672
REV. D
SHEET 1 OF 1
SCALE
NTS



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042975



Supplier: HAS002-VC
Haskins Industrial
5-52 Antares Drive
Nepean
ON
K2E 7Z1 Canada
Phone: 613 723 8800
Fax: 613 723 8806

PO No: PO042975

PO Date: 3/25/19

Due Date: 4/24/19

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

MAR 25 2019

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	192371	D3672-3P			Washer : Various STC's As per Dwg D3672 Rev. D	Firmed -		4/24/19	500 pcs	0 pcs	500 pcs	\$1.25583/pcs	\$627.92
							500 X	APR 26 2019					
2	192372	D3672-19P			Phenolic Washer AS PER DWG D3672 REV. D	Firmed -		4/24/19	500 pcs	0 pcs	500 pcs	\$1.25/pcs	\$625.00
							524X	APR 16 2019					

Grand Total: \$1,252.92

DAS
40
9-89

Plex 3/25/19 9:55 AM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042975



Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 DOCUMENT SPECIAL REQUIREMENTS

A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/25/19 9:55 AM dart.lavoie.chantal

HASKINS INDUSTRIAL INC.
5-52 ANTARES DRIVE

*** B A C K O R D E R ***

Order # 1271399.01

NEPEAN, ONTARIO K2E 7Z1
TEL (613)723-8800 FAX (613)723-8806

Order Date 03/25/19

Page 1 of 1

Sold To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Ship To: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY
ON
K6A 1K7

Cust Phone #	Warehouse	F.O.B.	Taken By
	OTTAWA	DEST	Sylvie 613-723-880

Cust #	Customer P/O #	Required	Orig Order	Slsm	Ship Via	Terms
05168	042975	03/26/19	1271399.01	PL	DICOM	NET 30

Ln#	Bin #	Order UM	Ship	B/O Product	Description
-----	-------	----------	------	-------------	-------------

1		500 EA	500	1X1 Q#623318	0.500+/- .007X0.267 +/- .007X.031+/- .003
---	--	--------	-----	-----------------	---

PART # D3672-3 - PHENOLIC WASHER

4		1 EA	1	FREIGHTIN	FREIGHT CHARGE	FRAIS D'EXPEDITION
---	--	------	---	-----------	----------------	--------------------

FREIGHT FROM THE SUPPLIER INTO CANADA
DELIVERY LEAD TIME : 20-25 BUSINESS DAYS TO SHIP ARO

PLEASE NOTE:

1. NO RETURNS WITHOUT PRIOR AUTHORIZATION
 2. ALL SHORTAGE CLAIMS MUST BE WITHIN 10 DAYS
 3. BO CODE: BO = QTY NOT SHIPPED IS BACK-ORDERED
- CL= QTY NOT SHIPPED WAS CANCELLED
SC= ITEM CONSIDERED COMPLETE - NO B/O CREATED

FILL *AP* PACK *AP* DATE *4/22/19*
Printed on 2019-04-22 at 11:16